

Date: Friday, 20/03/2009 9:02:03 AM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 46630	
Estimate Number : 13487	
P.O. Number :	Part Number : D38071
This Issue : 20/03/2009 S.O. No. :	Drawing Number : D3807 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 46566	Material :
Written By :	Due Date : 20/03/2009 Qty: 1 Um: Each
Checked & Approved By : <u>C. Lavoie 09/03/20</u>	
Comment : Est Rev:A 08-07-21 new issue DD verified by:ec Est Rev:B 09-03-04 rev.a as per dwg DD verified by:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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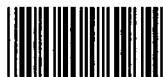
✓ 1.0	MNEO60S063	NEOPRENE SHEET 0.063
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Comment: Qty.: 2.0138 sf(s)/Unit Total : 2.0138 sf(s)
 NEOPRENE SHEET 0.063
 batch: M115015

SAD 09-03-20 (1)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3807
 Dwg Rev: A
 Prog Rev: A

2-Deburr if necessary

SAD 09-03-20 (2)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

SAD 09-03-20 (3)

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

SAD 09-03-20 (4)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify with Dart part # using yellow paint marker and Stock
 Location: _____

SAD 09-03-20 (5)

Date: Friday, 20/03/2009 9:02:03 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 46630

Part Number: D38071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/24 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-03-23

DART AEROSPACE LTD		Work Order:	46630
Description: Gasket		Part Number:	D3807-1
Inspection Dwg: D3807/ Rev: A		Page 1 of 1	

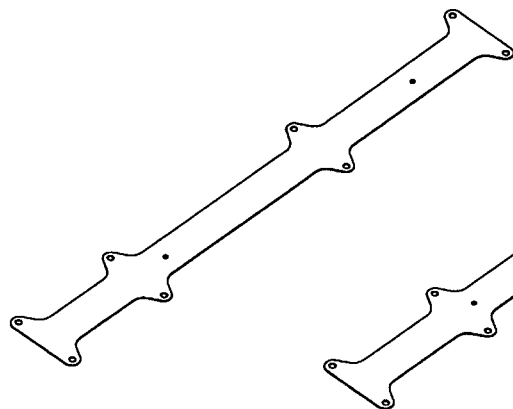
FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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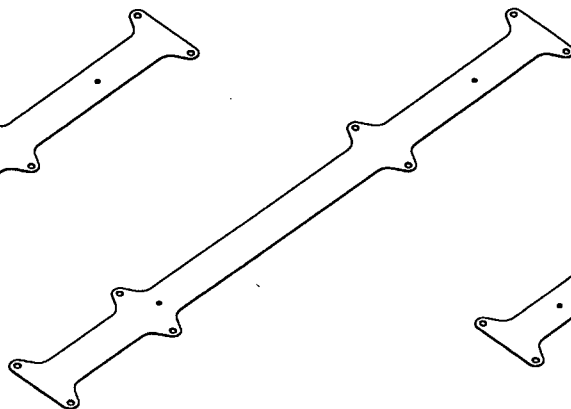
[illegible]

Measured by: S.A.D	Audited by: 18	Prototype Approval:
Date: 09-03-20	Date: 09-03-24	Date:

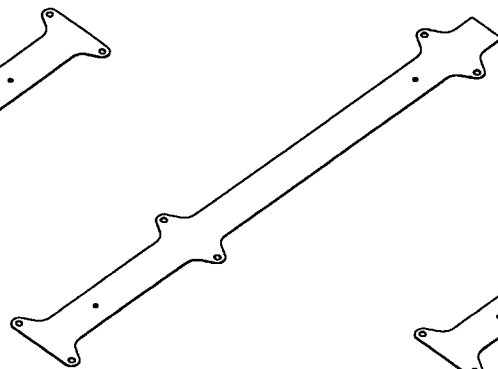
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



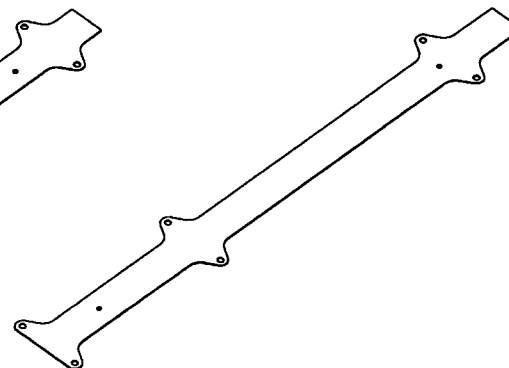
D3807-1 GASKET



D3807-3 GASKET



D3807-5 GASKET



D3807-7 GASKET

RELEASED
 140903.03
 per ECN 09-538

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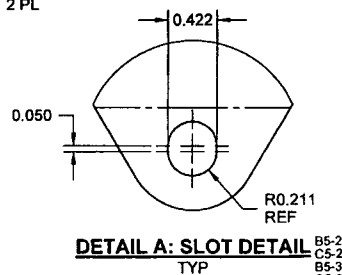
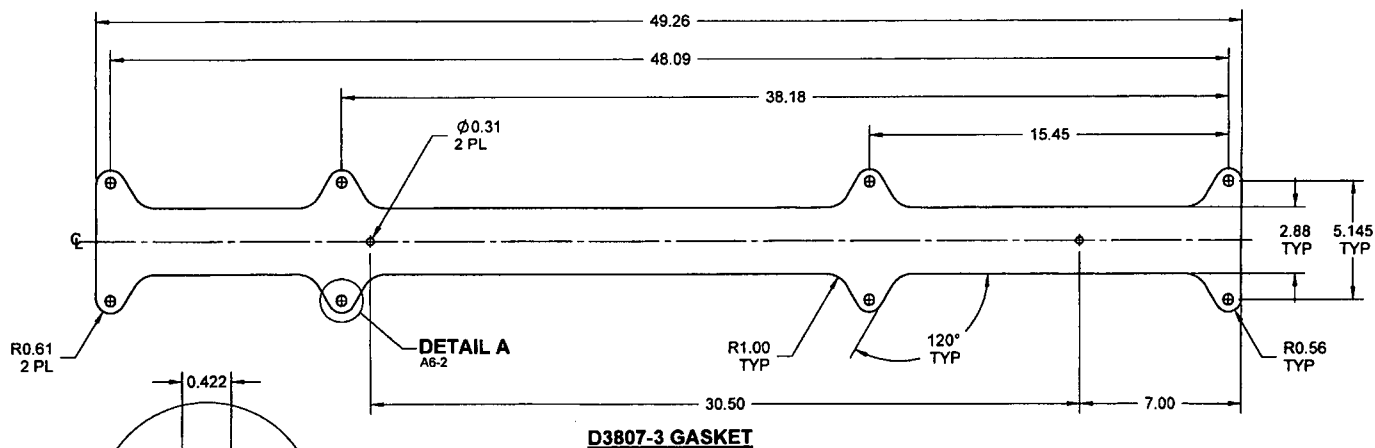
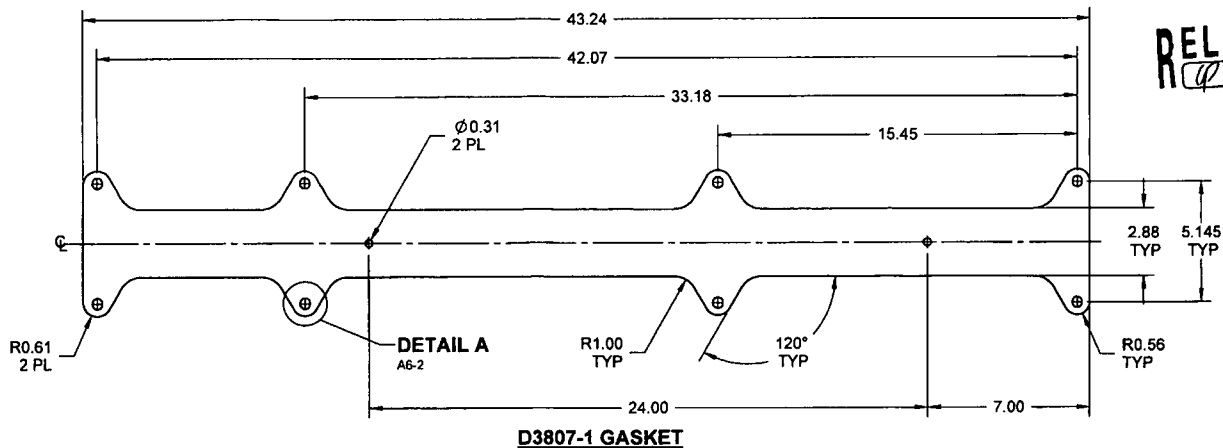
NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
 REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
 D3807-1 = 0.32 lbs
 D3807-3 = 0.36 lbs
 D3807-5 = 0.32 lbs
 D3807-7 = 0.33 lbs

A		NEW ISSUE		MB	08.11.21
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWN					
CHECKED			DRAWING NO.	REV. A	
MFG. APPR.			D3807	SHEET 1 OF 3	
APPROVED			TITLE	SCALE	
DE APPR.			GASKET	NTS	
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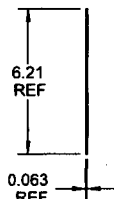
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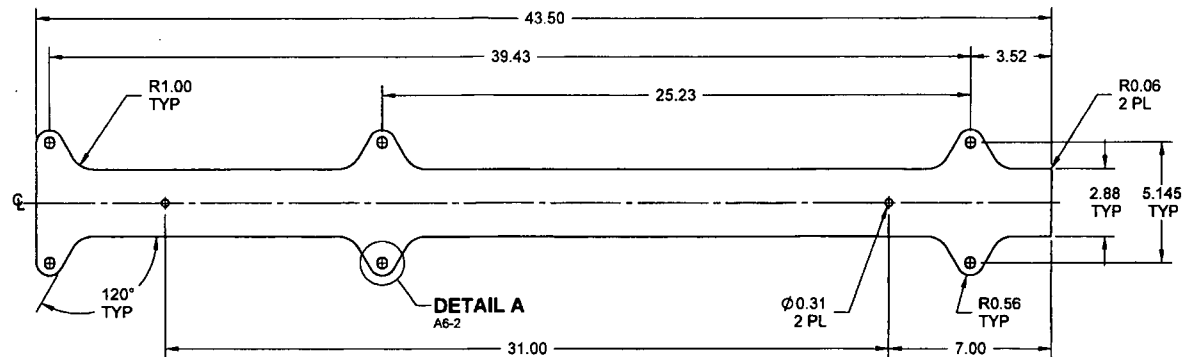
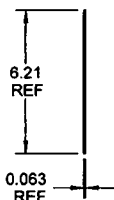


B5-2
C5-2
B5-3
C5-3

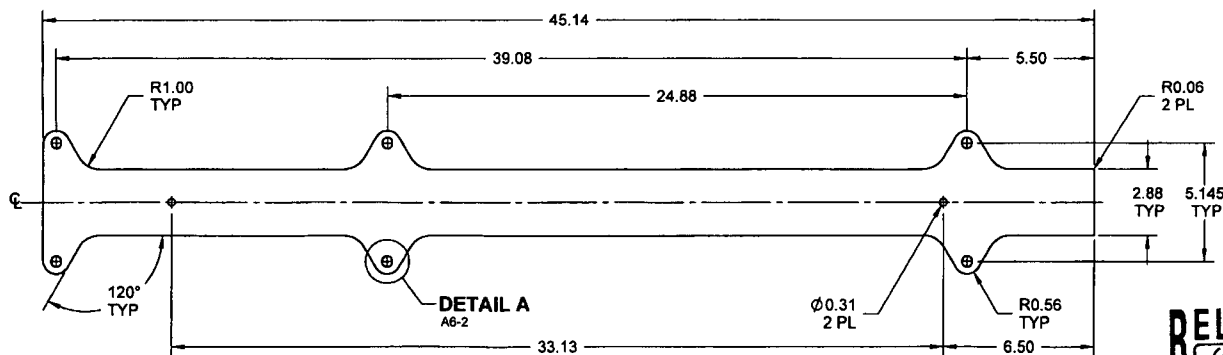
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D3807-5 GASKET



D3807-7 GASKET

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